

SAFETY DATA SHEET

1. Identification

Product identifier	CIM EMT Epoxy Hardener		
Other means of identification	None.		
Recommended use	Epoxy Primer for CIM Coatings		
Recommended restrictions	No other uses are advised.		
Manufacturer/Importer/Supplier/Distributor information			
Manufacturer			
Company name	CIM INDUSTRIES INC		
Address	6900 NELMS STREET HOUSTON, TX 77061 United States		
Telephone	General Assistance	800 543-3458	
E-mail	info@chasecorp.com		
Emergency phone number	Chemtrec (US - 24 hrs)	800 424-9300	
	Chemtrec (INTL - 24 hrs)	703-527-3887	

2. Hazard(s) identification

Hazards of the product as supplied

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Specific target organ toxicity, repeated exposure	Category 2
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	
Other hazards		
Hazard(s) not otherwise classified (HNOC)	None known.	
Supplemental information	6.06% of the mixture consists of component(s) of unknown acute oral toxicity. 6.06% of the mixture consists of component(s) of unknown acute dermal toxicity. 6.06% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment.	

Label elements



Signal word Danger

Hazard statement

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H373 May cause damage to organs through prolonged or repeated exposure.
H402 Harmful to aquatic life.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention

P260 Do not breathe mist/vapors.
P260 Do not breathe dust or mists.
P264 Wash thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301 + P330 + P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS No./Unique ID	%
3,5-dimethyl-1h-pyrazole-4-carboxylic Acid		135108-88-2	40 - < 50
Benzyl alcohol		100-51-6	40 - < 50
Trimethylhexane-1,6-diamine		25620-58-0	5 - < 10
2,4,6-tris(dimethylaminomethyl)phenol		90-72-2	3 - < 5
4,4'-methylenebis(cyclohexylamine)		1761-71-3	3 - < 5

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits	This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.
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US. OARS. Workplace Environmental Exposure Level (WEEL) Guide

Components	Type	Value
Benzyl alcohol (CAS 100-51-6)	TWA	44.2 mg/m3 10 ppm

Biological limit values	No biological exposure limits noted for the ingredient(s).
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Appropriate engineering controls	Eye wash facilities and emergency shower must be available when handling this product.
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Individual protection measures, such as personal protective equipment

Eye/face protection	Chemical respirator with organic vapor cartridge and full facepiece.
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Skin protection

Hand protection	Wear appropriate chemical resistant gloves.
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Other

	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
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Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece.
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Thermal hazards	Not applicable.
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General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
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9. Physical and chemical properties

Physical state	Liquid.
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Form	Liquid.
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Color	Dark brown
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Odor	Amine-like.
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Melting point/freezing point	40.35 °F (4.64 °C) estimated
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Boiling point or initial boiling point and boiling range	>392 °F (>200 °C)
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Flammability	Not applicable.
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Upper/lower flammability or explosive limits

Explosive limit - lower (%)	Not available.
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Explosive limit - upper (%)	Not available.
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Flash point	>212.0 °F (>100.0 °C)
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Auto-ignition temperature	>842 °F (>450 °C)
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Decomposition temperature	Not available.
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pH	Not available.
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Kinematic viscosity	Not available.
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Solubility

Solubility (water)	Insignificant
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Partition coefficient (n-octanol/water)	Not available.
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Vapor pressure	0.14 hPa estimated
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Density and/or relative density

Density	1.04 g/cm ³ estimated
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Vapor density	Not available.
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Particle characteristics	Not available.
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Other information

Explosive properties	Not explosive.
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Oxidizing properties	Not oxidizing.
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Percent volatile	>97 % When mixed with the Resin
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Specific gravity	1.01
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Viscosity	500 cP
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VOC	36 g/l When mixed with the Resin
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10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
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Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Peroxides. Phenols.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity Not known.

Product	Species	Test Results
CIM EMT Epoxy Hardener		
<u>Acute</u>		
Dermal		
LD50	Rabbit	4728 mg/kg
Inhalation		
LC50	Rat	2364 mg/l, 8 Hours
Oral		
LD50	Rat	2908 mg/kg

Components	Species	Test Results
2,4,6-tris(dimethylaminomethyl)phenol (CAS 90-72-2)		
<u>Acute</u>		
Dermal		
LD50	Rat	> 1000 mg/kg
Oral		
LD50	Rat	2169 mg/kg
		1200 mg/kg

3,5-dimethyl-1h-pyrazole-4-carboxylic Acid (CAS 135108-88-2)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 1000 mg/kg, 24 Hours
Oral		
LD50	Rat	50 - 300 mg/kg

4,4'-methylenebis(cyclohexylamine) (CAS 1761-71-3)		
<u>Acute</u>		
Oral		
LD50	Rat	670 mg/kg

Benzyl alcohol (CAS 100-51-6)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	> 2000 mg/kg

Components	Species	Test Results
Inhalation		
<i>Mist</i>		
LC50	Rat	> 4.178 mg/l, 4 hours
Oral		
LD50	Rat	1620 mg/kg
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Not listed.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	May cause damage to organs through prolonged or repeated exposure.	

12. Ecological information

Ecotoxicity		Harmful to aquatic life with long lasting effects.	
Product		Species	Test Results
CIM EMT Epoxy Hardener			
Aquatic			
Fish	LC50	Fish	382.5847 mg/l, 96 hours
Acute			
Crustacea	EC50	Daphnia	115.7862 mg/l, 48 hours estimated
Fish	LC50	Fish	492.6149 mg/l, 96 hours estimated
Components		Species	Test Results
4,4'-methylenebis(cyclohexylamine) (CAS 1761-71-3)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia	7.64 mg/l, 48 hours
Fish	LC50	Fish	67.8 mg/l, 96 hours
Benzyl alcohol (CAS 100-51-6)			
Aquatic			
Acute			
Fish	LC50	Fathead minnow (Pimephales promelas)	460 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log K_{ow})

Benzyl alcohol (CAS 100-51-6) 1.1

Mobility in soil No data available.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions Dispose of this material and its container to hazardous or special waste collection point. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D002: Waste Corrosive material [pH ≤2 or ≥12.5, or corrosive to steel]
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to IMO instruments Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA) One or more components of the mixture are not on the TSCA 8(b) inventory or are designated "inactive".

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**US state regulations****California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 04-11-2019**Revision date** 02-04-2026**Version #** 05

HMIS® ratings Health: 3*
Flammability: 0
Physical hazard: 0

NFPA ratings Health: 3
Flammability: 0
Instability: 0

Disclaimer The information offered in this data sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication, however, no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. This material is intended for industrial use only. No warranty, expressed or implied is made.

Revision information This document has undergone significant changes and should be reviewed in its entirety.